



WOM / WOF

For combined walls (pipes) with PZ/PZC (ball & socket) sheet piles

Installation

1. The pipes are delivered with the connectors already attached.
2. First, install the king piles (pipes) as you would in any combined sheet pile wall application.
3. Grasp the sheet piling and thread between the already installed pipe piles.
4. Increase flexibility in the middle interlocks of the sheet piles, combined with the swing of the connectors, enable easier threading of the intermediate sheet piling.
5. All welding seams are a minimum ~6mm (~0.25").
6. Both sides have a continuous minimum tip and toe welding of ~500mm (~20").
7. Both sides are tack welded in the free length between tip and toe welding with 200mm/m (8"/yd). The distance from seam to seam is ~800mm (~31.5") or less.
8. In salt water, the water side is continuously welded on the whole pile length. Follow the instructions above for the reverse side of the pile, if it is not in contact with salt water.

Properties

Steel grade:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Weight WOM:	~4.4 lb / ft
Weight WOF:	~5.6 lb / ft



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Raccord à souder

Pour PZ et PZC (Ball + Socket)

Domaines d'emploi

1. Rideaux mixtes avec des tubes et des profilés PZ/PZC

Caractéristiques

Nuances d'acier:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Poids WOM:	~ 6,6 kg/m
Poids WOF:	~ 8,3 kg/m



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Anschweißprofile

Für PZ und PZC (Ball and Socket)

Einsatzgebiet

1. Erstellen von Kombiwänden mit Rohren und PZ/PZC-Profilen



Eigenschaften

Stahlgüten:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Gewicht WOM:	~ 6,6 kg/m
Gewicht WOF:	~ 8,3 kg/m



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Profili saldati

Per PZ e PZC (maschio e femmina)

Campo di applicazione

1. Realizzazione di pareti combinate con tubi e profili PZ/PZC

Caratteristiche

Qualità dell'acciaio:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso WOM:	~ 6,6 kg/m
Peso WOF:	~ 8,3 kg/m



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Perfiles de soldadura

Para PZ y PZC (Ball and Socket)

Ámbito de aplicaciones

1. Formación de pantallas combinadas con tubos y perfiles PZ/PZC

Propiedades

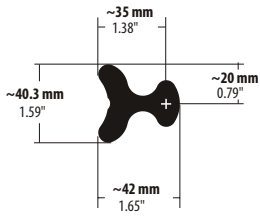
Calidades de acero:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso WOM:	~ 6,6 kg/m
Peso WOF:	~ 8,3 kg/m

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for Ball & Socket (PZ / PZC)



WOM



WOF

