



CF

for Cold Formed



CF

For combined walls with pipes and cold formed sheet piles

Installation

1. The pipes are delivered with the connectors already attached.
2. First, install the king piles (pipes) as you would in any combined sheet pile wall application.
3. Grasp the sheet piling and thread between the already installed pipe piles.
4. Increase flexibility in the middle interlocks of the sheet piles, combined with the swing of the connectors, enable easier threading of the intermediate sheet piling.
5. All welding seams are a minimum ~6mm (~0.25").
6. Both sides have a continuous minimum tip and toe welding of ~500mm (~20").
7. Both sides are tack welded in the free length between tip and toe welding with 200mm/m (8"/yd). The distance from seam to seam is ~800mm (~31.5") or less.
8. In salt water, the water side is continuously welded on the whole pile length. Follow the instructions above for the reverse side of the pile, if it is not in contact with salt water.

Properties

Steel grade:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Weight:	~ 7.46 lb/ft



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Raccord à souder

Pour profilés légers

Domaines d'emploi

Fabrication d'angles, de départs/branchements et de rideaux mixtes (tubes + profilés légers)

Caractéristiques

Nuances d'acier:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Poids:	~ 11,1 kg/m



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Anschweißprofil

Für Leichtprofile

Einsatzgebiet

Erstellen von Ecken, Abzweigungen und Kombiwänden (Rohre + Leichtprofile)



Eigenschaften

Stahlgüten:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Gewicht:	~ 11,1 kg/m



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Profilo da saldare

Per profili leggeri

Campo di applicazione

Realizzazione di angoli, diramazione e pareti combinate (tubi + profili leggeri)

Caratteristiche

Qualità dell'acciaio:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso:	~ 11,1 kg/m



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Perfil de soldadura

Para perfiles ligeros

Ámbito de aplicaciones

Formación de esquinas, bifurcaciones y pantallas combinadas (Tubos + perfiles ligeros)

Propiedades

Calidades de acero:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso:	~ 11,1 kg/m

